

ECO DRI



# ECO DRI

Cycling Refrigerated Air Dryers | 100-8000 CFM



# Quality Comes in All Shapes and Sizes – But Just One Color.

## Why Dry Compressed Air?

Compressed air has been considered the fourth utility and is used in almost all industrial applications. In order for compressed air to be an effective utility, it must be free of contaminants. Contaminants include solids, liquids, and gases. Untreated compressed air presents the risk of either damaging the air system or the end use product. The most basic and potentially most harmful of these is moisture. The relative humidity (RH%) affects the moisture content contained in your compressed air. The most effective method of moisture control is by maintaining a constant RH%. The new Quincy ECO DRI cycling refrigerated air dryer maintains a 30% RH in all site conditions, to ensure dry compressed air is achieved.

## Benefits of a Clean, Dry System

- Protects your equipment
- Leakage reduction
- Reduces equipment maintenance costs
- Prolongs your equipment life
- Improves quality of the final product
- Boosts your productivity (less downtime)

## A R<sub>H</sub>Evolution in Cycling Thermal Mass Technology

- Energy-efficient
- Simple operation
- Compact design
- Flow switch (250 CFM and up)
- Steady RH, for corrosion control
- No antiquated glycol bath to cool
- Less leak points than glycol system
- Newest technology in decades
- Automatic adjustments based on conditions
- Zero-loss drains
- 2-year Full Coverage Warranty
- Industry best 10-year Heat Exchanger Warranty



# ECO DRI Cycling Air Dryers

## ECO DRI– Specifications & Engineering Data

### Cycling

Model	CFM at 100 PSIG	Refrigerant	Voltage/Phase Hertz	Power Consumption kW	Max PSIG	Dimensions			Approx. Wt. lbs.	Connections In/Out
						Length (in)	Width (in)	Height (in)		
QED-100	100	R134a	115/1/60	0.9	232	27.1	15.5	23.8	126.5	1
QED-125	125	R134a	115/1/60	1.32	232	31.2	19.7	26.8	176.0	1
QED-150	150	R134a	230/1/60	1.36	232	31.2	19.7	26.8	178.2	1
QED-200	200	R134a	230/1/60	1.97	232	31.2	19.7	26.8	191.4	1
QED-250	250	R410a	230/1/60	1.68	232	33.0	26.1	38.7	374.0	1½
QED-300	300	R410a	230/1/60	1.68	232	33.0	26.1	38.7	374.0	1½
QED-350	350	R410a	230/1/60	3.1	232	33.0	26.1	38.7	407.0	2½
QED-450	450	R410a	460/3/60	3.3	232	36.1	31.6	38.7	433.4	2½
QED-500	500	R410a	460/3/60	3.6	232	36.1	31.6	38.7	433.4	2½
QED-600	600	R410a	460/3/60	3.9	232	36.1	31.6	38.7	433.4	2½
QED-650	650	R410a	460/3/60	5.7	203	38.9	33.5	46.9	440.0	3
QED-850	850	R410a	460/3/60	7.7	203	49.2	33.5	54.1	528.0	3
QED-1050	1050	R410a	460/3/60	11.7	203	60.0	33.5	54.1	682.0	3
QED-1250	1250	R410a	460/3/60	8.5	203	40.9	41.7	56.3	704.0	4
QED-1600	1600	R410a	460/3/60	9.2	203	49.0	41.7	56.3	836.0	4
QED-1800	1800	R410a	460/3/60	11.6	203	49.0	41.7	56.3	880.0	6
QED-2100	2100	R410a	460/3/60	13.8	203	62.2	41.7	56.3	1012	6
QED-2600	2600	R404a	460/3/60	13.6	203	65.0	53.0	74.0	1900	8
QED-3000	3000	R404a	460/3/60	19.5	203	51.0	53.0	74.0	1900	8
QED-4000	4000	R404a	460/3/60	26.0	203	105.0	53.0	74.0	3000	8
QED-5000	5000	R404a	460/3/60	27.9	203	79.0	53.0	74.0	2610	8
QED-8000	8000	R404a	460/3/60	38.9	203	87.0	91.0	75.0	4450	10

Notes: Capacity in accordance with recommended NFPA standards and CAGI standard ADF 100.  
Ratings based on 100°F inlet temperature, 100 PSIG inlet pressure and 100°F max ambient.

### Correction Factors

Inlet Air Pressure Correction									
A	PSI	60	80	100	120	140	150	180	200
	Factor	0.83	0.94	1.00	1.03	1.05	1.08	1.09	1.11

Inlet Air Temperature Correction				
B	Temperature °F	100	110	120
	Factor	1.00	0.84	0.69

Example One: Conditions Requirement	
Capacity	465 CFM
Inlet Pressure	120 PSIG
Inlet Air Temperature	110 °F
Ambient Temperature	100 °F

Example Two: Conditions QED 500 Corrected Flow for:	
Inlet Pressure	120 PSIG
Inlet Air Temperature	110 °F
Ambient Temperature	100 °F

Ambient Air Temperature Correction			
C	Temperature °F	100	110
	Factor	1.00	0.91

Example One: Calculations	
Dryer Required	$= \text{CFM required} / (A) \times (B) \times (C)$ $= 465 / (1.03) \times (.84) \times (1)$ $= 557 \text{ CFM dryer required}$
Select QED 600 for this application	

Example Two: Calculations	
Corrected Capacity	$= \text{Dryer Capacity} \times (A) \times (B) \times (C)$ $= 500 \times (1.03) \times (.84) \times (1)$ $= 433 \text{ CFM}$

## Dedicated Infologic

Quincy's sophisticated Airlogic2 controller responds to real-time data acquired by the sensors, and adjusts the thermal core temperature necessary to keep compressed air relative humidity at 30%, well below the corrosion point.

### Additional Control Panel Features

- Remote monitoring
- CAN communication protocol
- Voltage-free contacts for remote alarm
- Auto restart
- LAT lowest air temp
- Ambient temperature
- Relative humidity (Rh)
- Freezing alarm



QED 250-600 Airlogic<sup>2</sup> Controller

## Refrigeration Compressors

QED 300 through 2100 are filled with R410A refrigerant, along with our exclusive 21st century rolling piston compressor. Quincy's rolling-piston high-efficiency compressor delivers efficient performance while protecting the environment.

- R410A refrigerants ensure the lowest environmental impact
- Phase monitor ensures proper rotation
- Rotary technology
- Few moving parts
- Long lifetime
- Low noise level
- Less vibrations
- QED 100-250 use R134A refrigerant
- QED 2600-8000 use R404A refrigerant



Manufactured in Bay Minette, Alabama  
Performance You Demand.  
Reliability You Trust.



Superior Efficiency and Protection

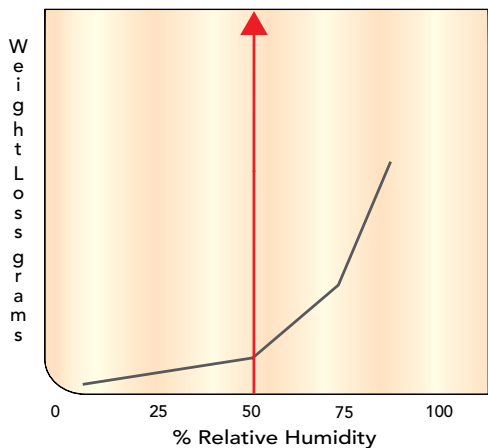
The Quincy ECO DRI uses the latest in cycling refrigerated technology, providing the best energy savings in its class. The Smart RH Technology not only ensures the air is dried to a non-corrosive RH level, but it also automatically protects against freezing conditions.

The cycling sensors automatically revert the mode of operation to non-cycling, when freezing conditions are present. On models above 250 CFM, the integrated flow switch turns off the dryer when no flow is detected. No other dryer offers this feature.



Smart RH Thermal Mass

Conventional cycling dryers must cool a large glycol bath down to a fixed +39°F temperature. At normal conditions, this would yield a 12% RH when all that is required to protect the system from corrosion is 50% RH. The chart below shows that from 50% RH down to 12% RH is a relatively flat curve, with no additional benefit.



Source data: Vernon W.H.J Second experimental report to the Atmospheric Research committee, British Non-ferrous metals Research Association

Quincy's ECO DRI cycling dryers maintain a target 30% RH, automatically adjusting based on the temperature conditions. This technology allows for maximum energy savings by operating only as much as needed.

Thermal Core 10-Year Warranty

Quincy's three-stage thermal core heat exchanger design, materials, and construction ensure maximum reliability and efficiency. The thermal core heat exchanger combines the 1st stage air to air, the 2nd stage refrigerant to air evaporator, and the 3rd stage integral moisture separator with zero-loss drain. Quincy's heat exchangers are engineered with quality and reliability in mind. Because of this, Quincy confidently offers an industry best 10-year heat exchanger warranty, bringing you the quality you demand and the reliability you trust from Quincy Compressor.



Drain Systems

All Quincy ECO DRI systems are equipped with high-efficiency, environmentally-friendly zero-loss electronic drains. Energy efficient drains for energy efficient dryers.

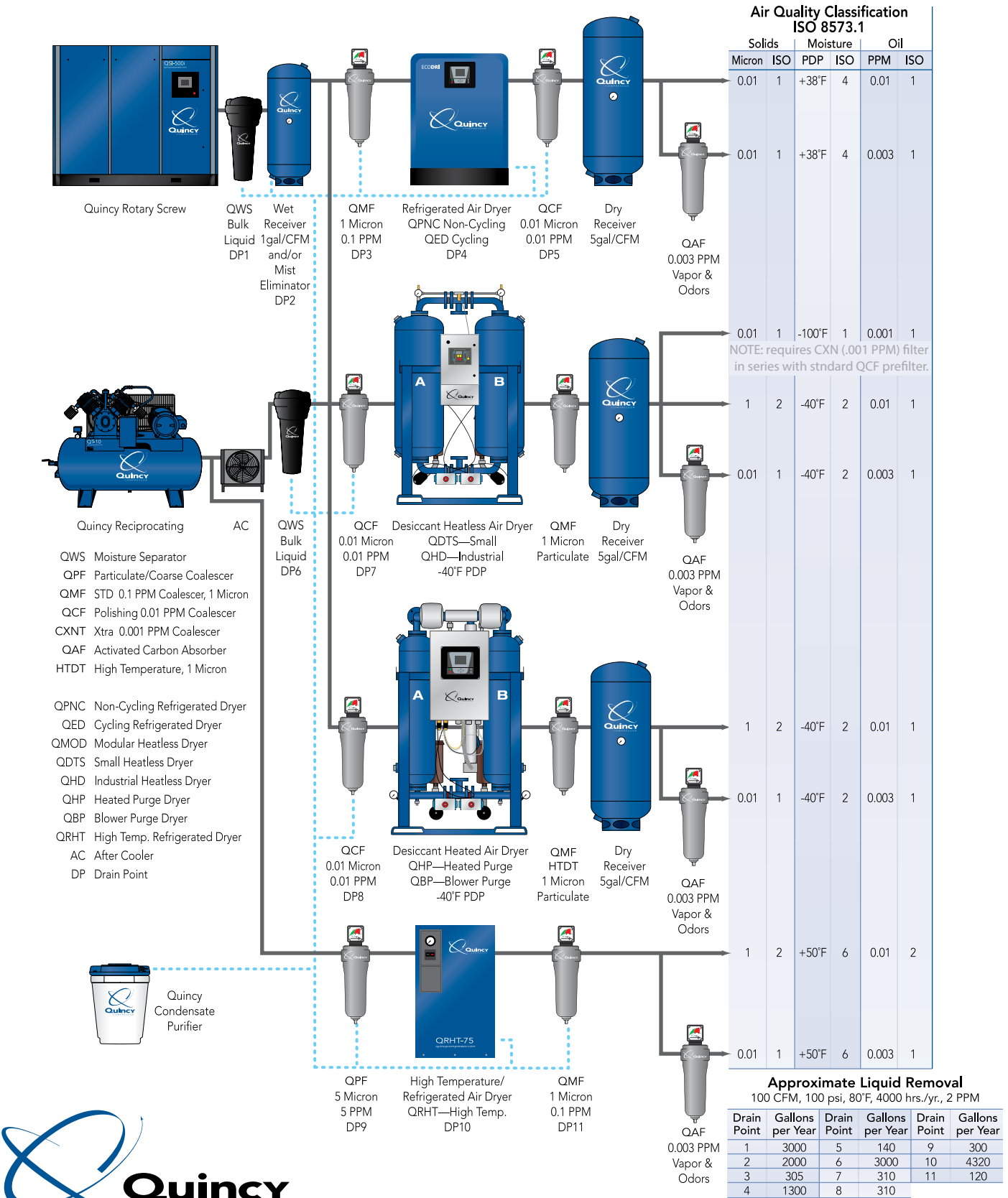


How Much Is Your Drain Costing You?

Drain	Pressure	CF/yr	Cost/yr
Timer Drain	100 PSIG	3,171,120	\$531.00
Zero Loss Drain	100 PSIG	0	\$0.00

\* Based on 100 PSIG operating at 8,760 hrs/yr @ \$.10 kWh

# Compressed Air Systems Best Practice



Performance You Demand. Reliability You Trust.™

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